



CT - 402B

## OIL-BASED COOLANT CUTTING OIL

### FEATURES

- Oil-based coolant fluid for heavy-duty use
- Protects mechanical parts
- Prevents heat distortion and metal burns
- Rapid heat removal
- Safe on all metals

### PROPERTIES

**Appearance:** Transparent liquid with Alcohol odor.

**Boiling point:** Not Evaluated

**Specific gravity:** 0.85-0.90 gr/cc

**Non volatiles:** Not Evaluated

**Solubility in water:** Insoluble

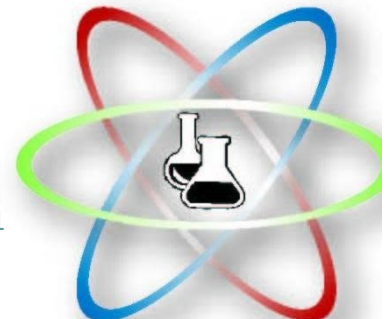
**Storage stability:** Keep away from high temperatures, open flames, and oxidizers

**Flammability:** Non-flammable

**Packaging:** 5 gallon Pail

CUTTING OIL is an oil-based coolant fluid for heavy-duty use in machinery operations requiring high heat dispersion and extra lubricity. CUTTING OIL is a concentrated cutting fluid fortified with additives to give exceptional cooling and lubricating needed for long cutting and grinding runs. Because of its extremely high heat absorption, CUTTING OIL will prevent heat distortion and metal burns encountered in the use of lower temperature products. To use, dilute 1 part product with 9 parts viscosity pale oil for heavy duty use. For threading, broaching, tapping, and automatic screw machines, a dilution of 15 to 1 with pale oil can be used. Refer to the label and SDS for additional instructions and precautions. The information contained in this safety sheet is aimed at creating a guide for the selection and use of the product. However, we are not responsible for any use not recommended by ChemTron.

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PROFESSIONAL ENGINEERING PRODUCTS

- Properties are typical and subject to usual manufacturing tolerances.